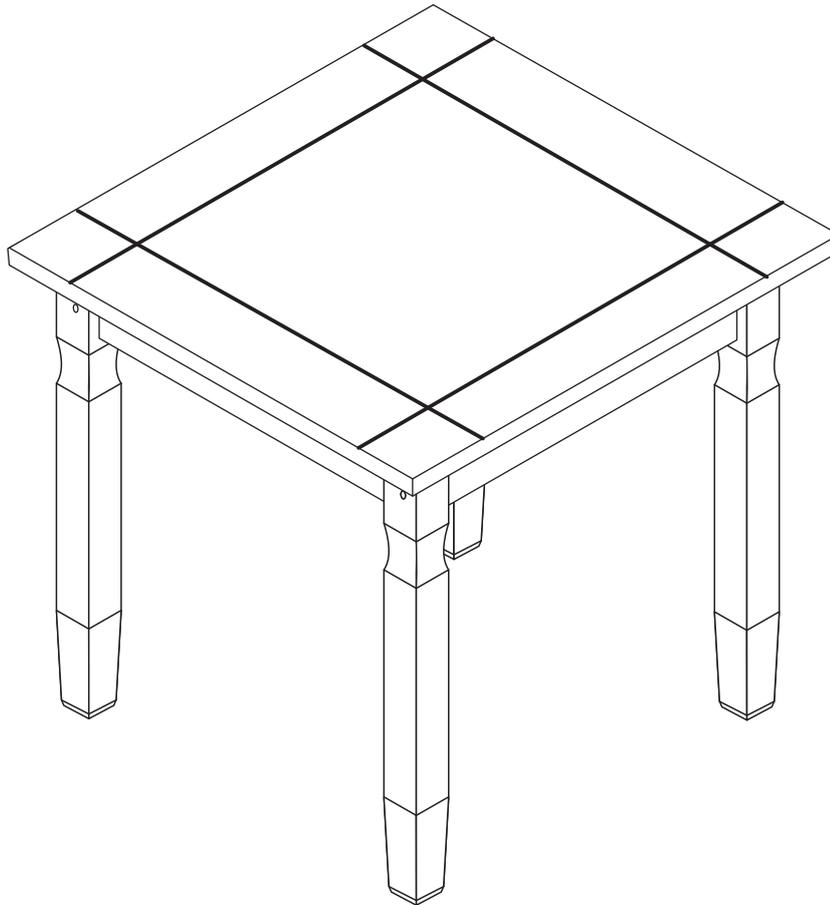


# RIO DINING TABLE ASSEMBLY INSTRUCTIONS



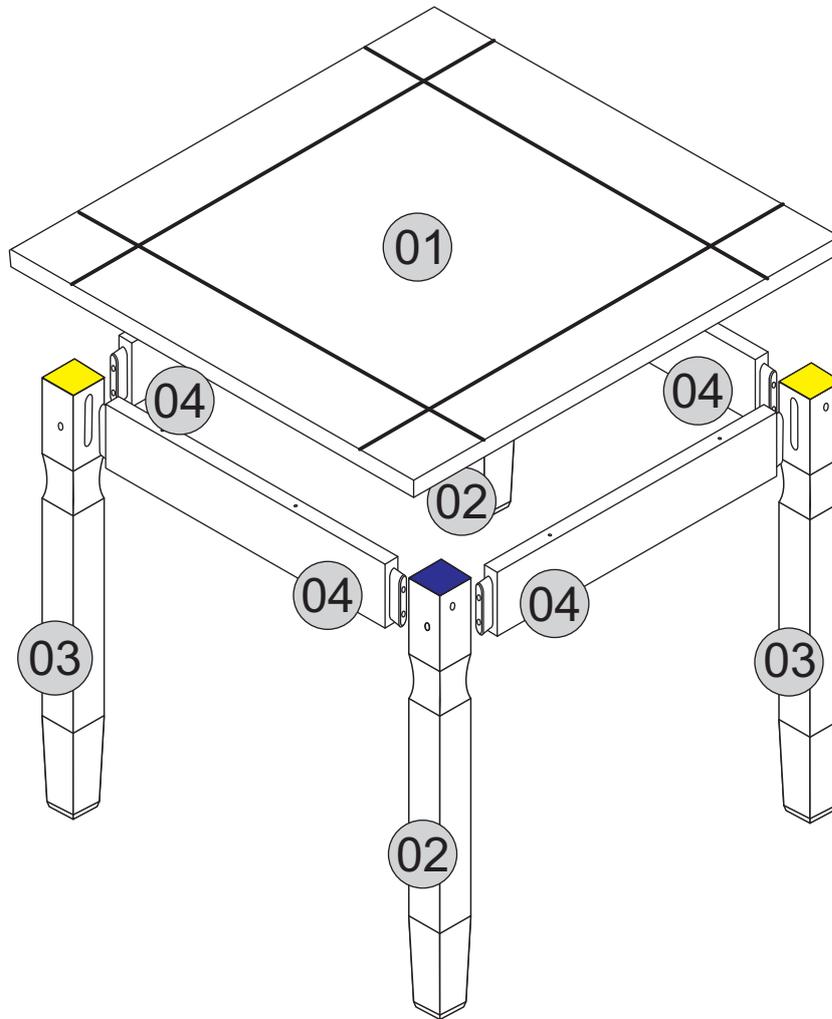
## IMPORTANT

**PLEASE READ BEFORE YOU CONTINUE FURTHER  
FOR DOMESTIC USE ONLY**

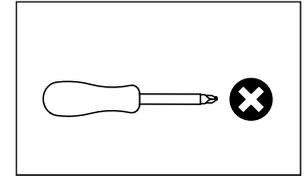
# CARE AND MAINTENANCE

After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

- Please ensure all fittings and parts are present before commencing with assembly.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- We strongly recommend that you keep children away from your work area.
- Assemble this product as close to its final position as possible.
- Never drag or push products as this could cause damage to the joints making it inferior.
- Do not place this product next to a radiator or in direct sunlight.
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a duster, and do not use detergents of any kind. However, the surface will need to be retreated from time to time. This can be done by using block wax (unperfumed) and rubbing it over the whole item.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.



**TOOLS REQUIRED**



**Please Note:**  
The below parts have been number/colour coded to help identify them during assembly.

**PARTS LIST**

Part Number	Part Code	Part Description	Quantity	Carton
01	S400-401-067-PJ1-01T	Table Top	1	1/1
02	S400-401-067-PJ1-02T	Table Leg (Blue Marking)	2	1/1
03	S400-401-067-PJ1-03T	Table Leg (Yellow Marking)	2	1/1
04	S400-401-067-PJ1-04T	Frame Side	4	1/1

**HARDWARE LIST**

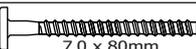
A	 GLUE	01	C	 7,0 x 80mm	08
B	 1/+ Ø4,0 x 35CP	08	D		01

# STEP 1

## PARTS REQUIRED

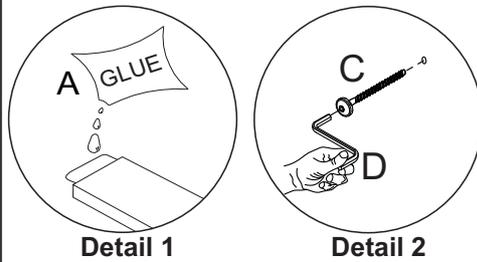
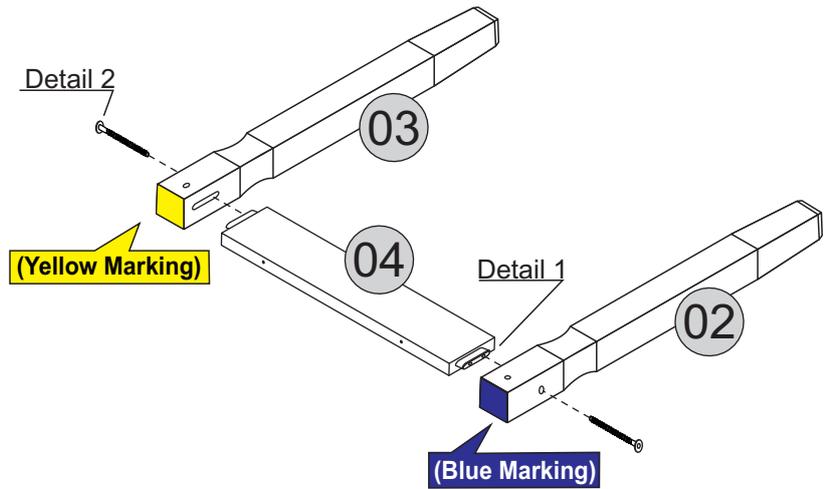
- 2 - TABLE LEG (BLUE ) x1
- 3 - TABLE LEG (YELLOW) x1
- 4 - FRAME SIDE x1

## HARDWARE REQUIRED

- A  01
- C  7,0 x 80mm 02

## TOOLS REQUIRED

- D  01

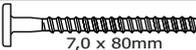


# STEP 2

## PARTS REQUIRED

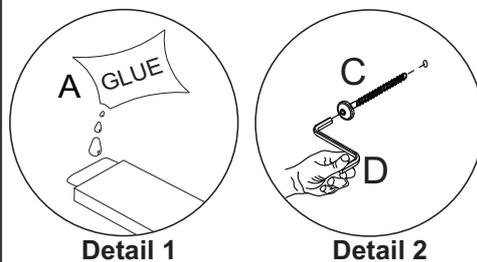
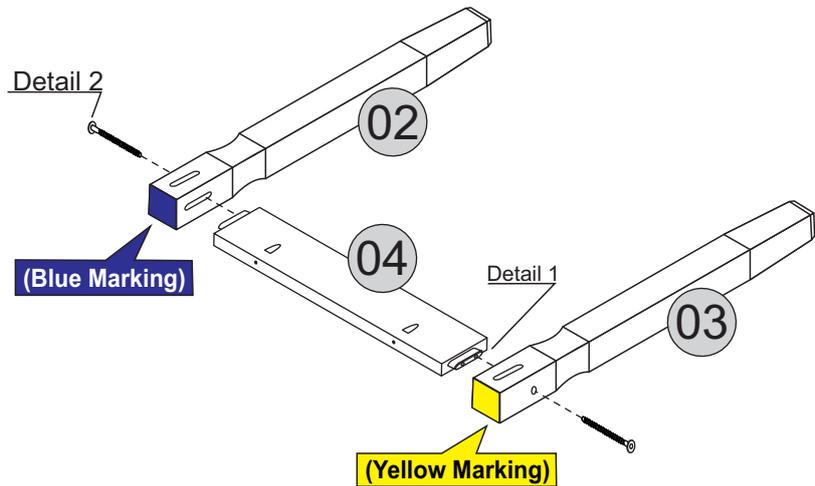
- 2 - TABLE LEG (BLUE) x1
- 3 - TABLE LEG (YELLOW) x1
- 4 - FRAME SIDE x1

## HARDWARE REQUIRED

- A  01
- C  7,0 x 80mm 02

## TOOLS REQUIRED

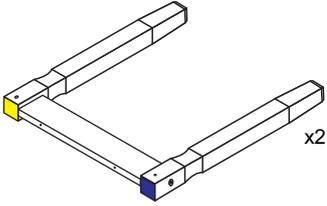
- D  01



# STEP 3

## PARTS REQUIRED

4 - FRAME SIDE x2



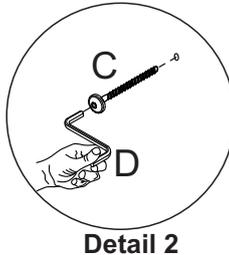
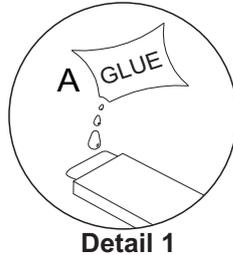
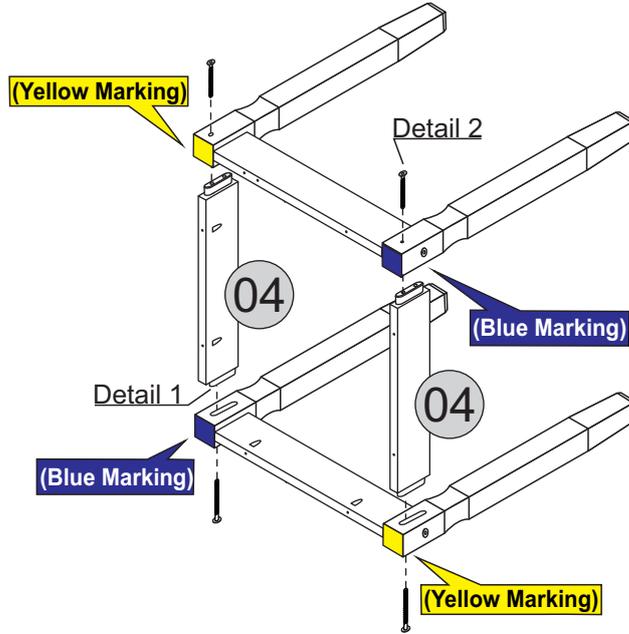
## HARDWARE REQUIRED

A GLUE 01

C  04  
7,0 x 80mm

## TOOLS REQUIRED

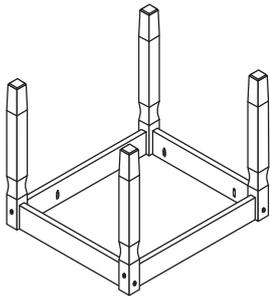
D  01



# STEP 4

## PARTS REQUIRED

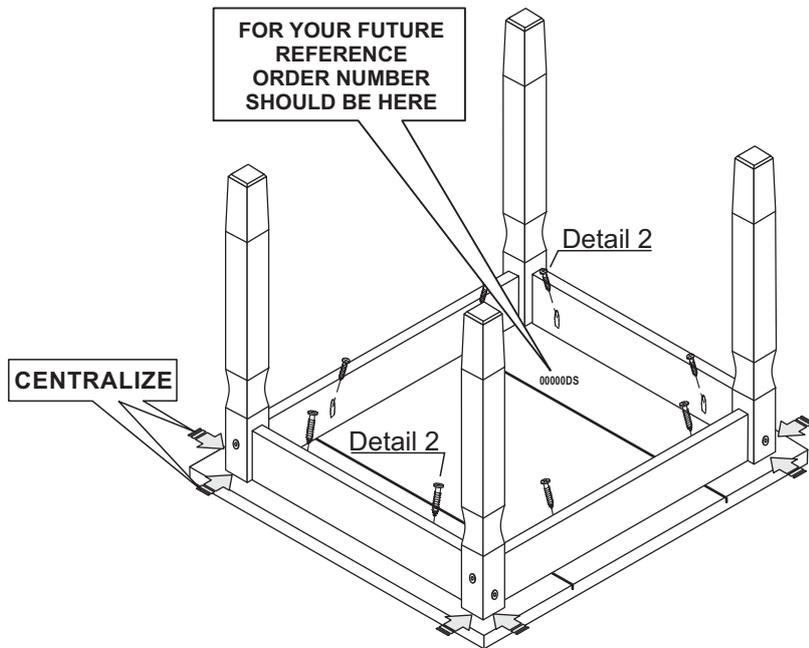
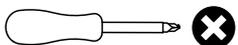
1 - TABLE TOP x1



## HARDWARE REQUIRED

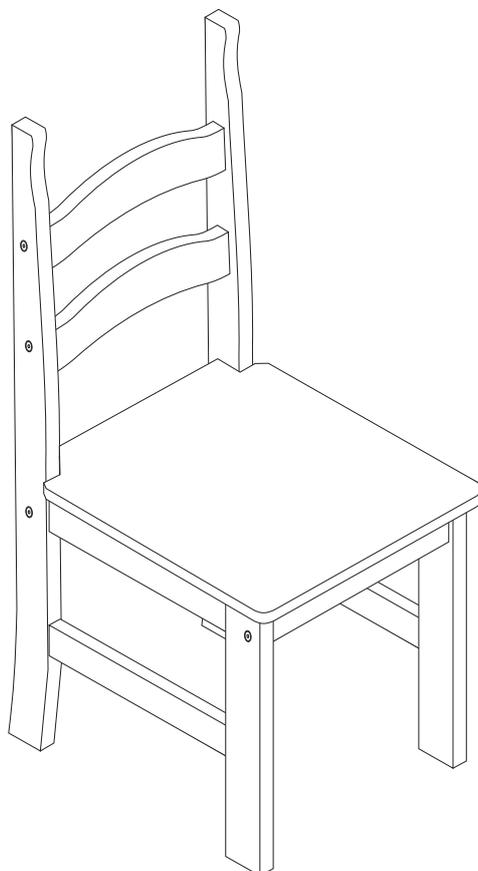
B  08  
Ø4,0 x 35CP

## TOOLS REQUIRED



# RIO DINING CHAIR

## ASSEMBLY INSTRUCTIONS



### **IMPORTANT**

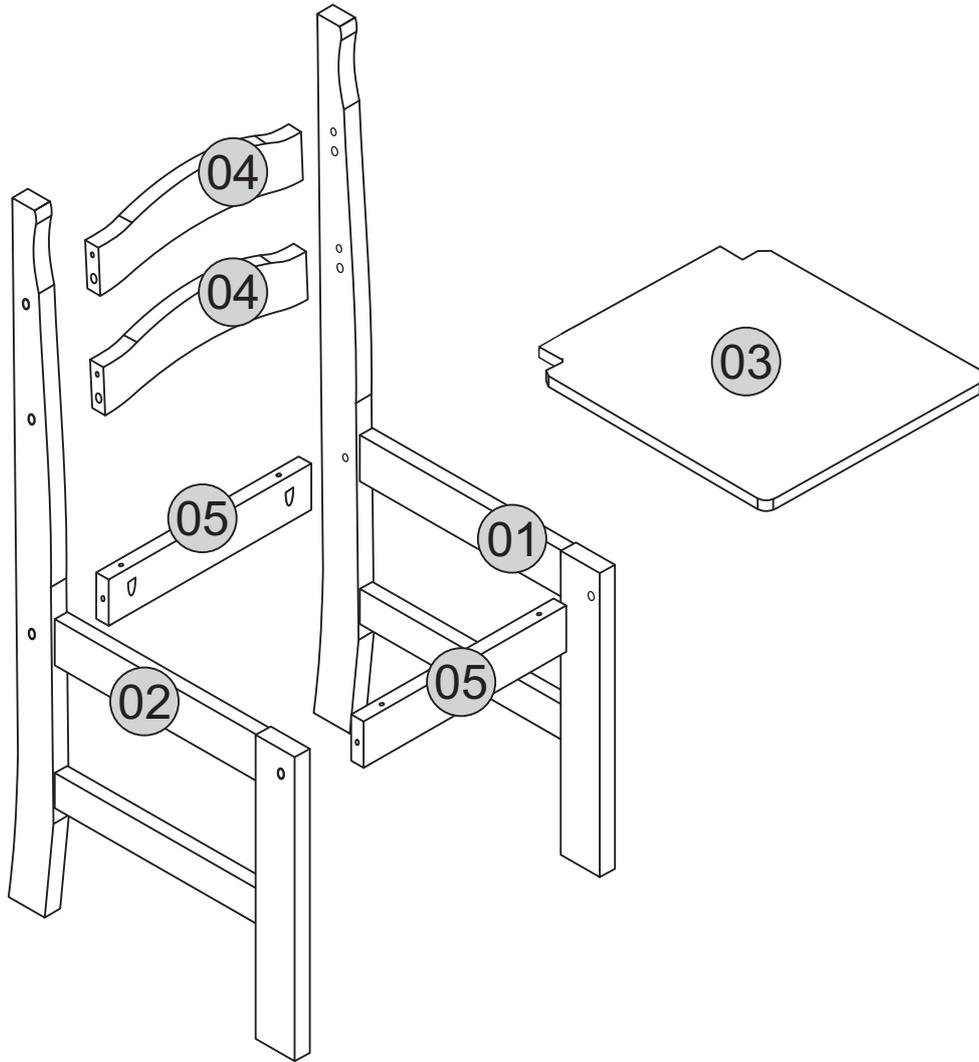
### **FOR DOMESTIC USE ONLY**

**PLEASE READ BEFORE YOU CONTINUE FURTHER**

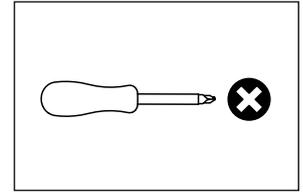
## **CARE AND MAINTENANCE**

After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

- Please ensure all fittings and parts are present before commencing with assembly.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- We strongly recommend that you keep children away from your work area.
- Assemble this product as close to its final position as possible.
- Never drag or push products as this could cause damage to the joints making it inferior.
- Do not place this product next to a radiator or in direct sunlight.
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a duster, and do not use detergents of any kind. However, the surface will need to be retreated from time to time. This can be done by using block wax (unperfumed) and rubbing it over the whole item.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.



## TOOLS REQUIRED



## PARTS LIST (PER CHAIR)

Part Number	Part Code	Part Description	Quantity	Carton
01	S400-401-067-PJ1-01C	Right Chair Side	1	1/1
02	S400-401-067-PJ1-02C	Left Chair Side	1	1/1
03	S400-401-067-PJ1-03C	Seat Pad	1	1/1
04	S400-401-067-PJ1-04C	Back Rail	2	1/1
05	S400-401-067-PJ1-05C	Seat Rail	2	1/1

## HARDWARE LIST

A	 GLUE	02	D	 Ø7,0x60mm	08
B	 8,0 x 30mm	04	E		01
C	 Ø4,0 x 35CP	04			

# STEP 1

## PARTS REQUIRED

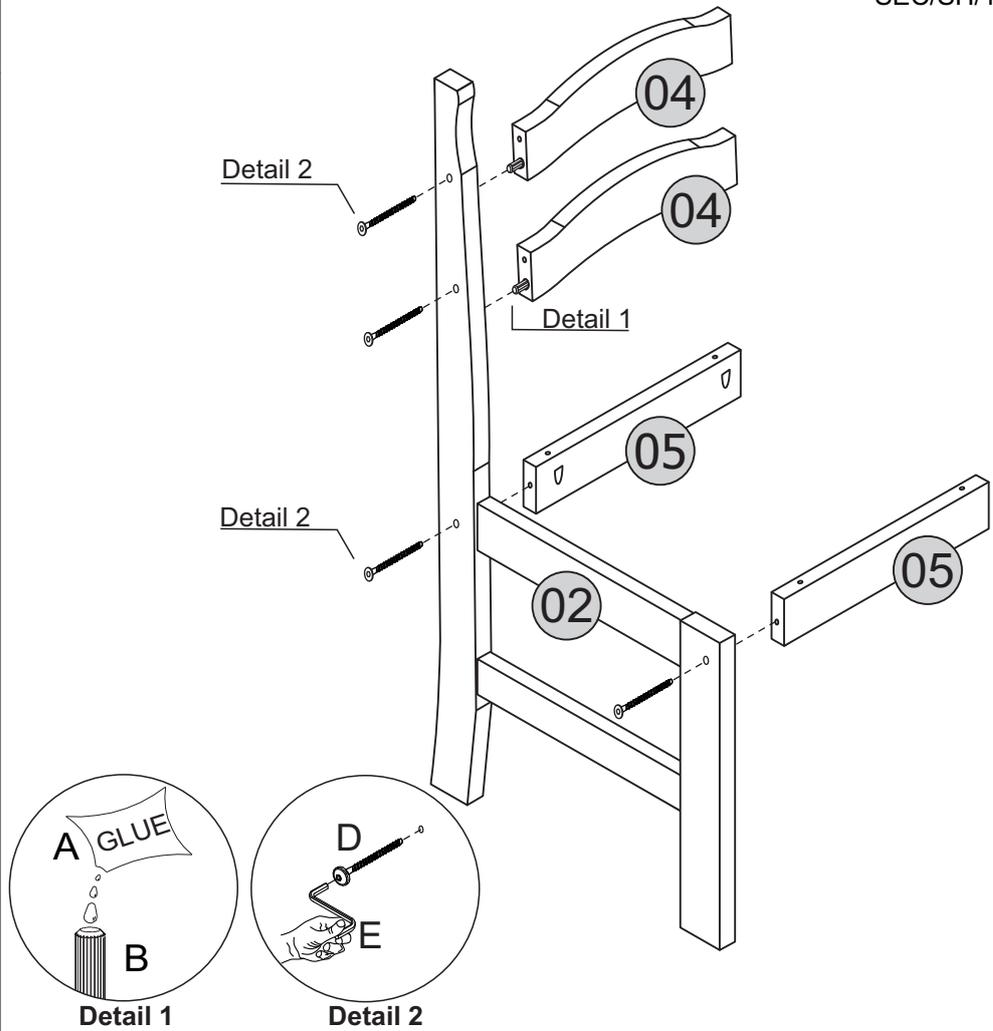
2 - LEFT CHAIR SIDE	x1
4 - BACK RAIL	x2
5 - SEAT RAIL	x2

## HARDWARE REQUIRED

A	 GLUE	01
B	 Ø8x30mm	02
D	 Ø7,0x60mm	04

## TOOLS REQUIRED

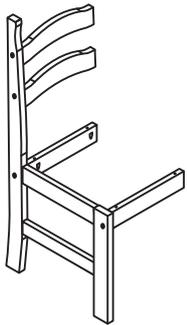
E		01
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# STEP 2

## PARTS REQUIRED

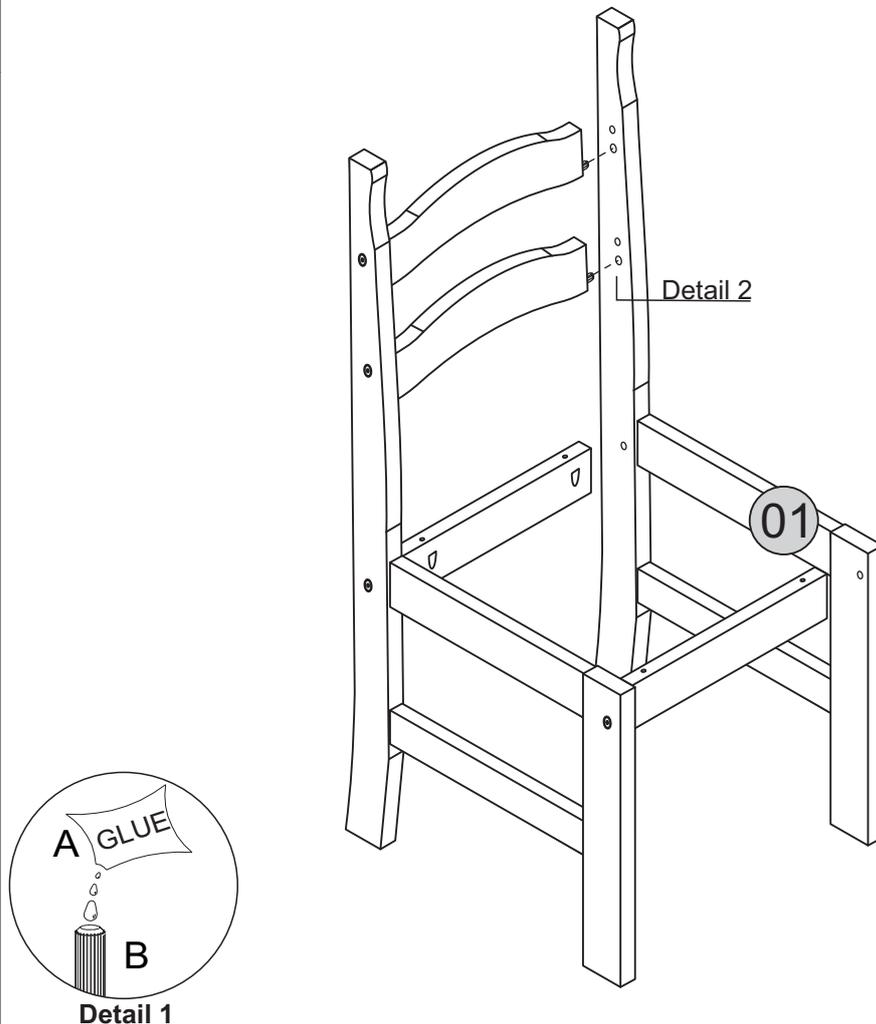
1 - RIGHT CHAIR SIDE	x1
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## HARDWARE REQUIRED

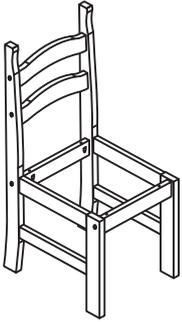
A	 GLUE	01
B	 Ø8x30mm	02

## TOOLS REQUIRED

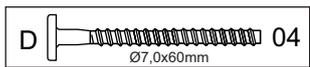


# STEP 3

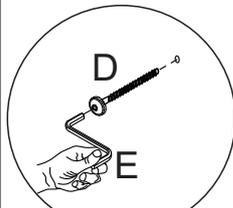
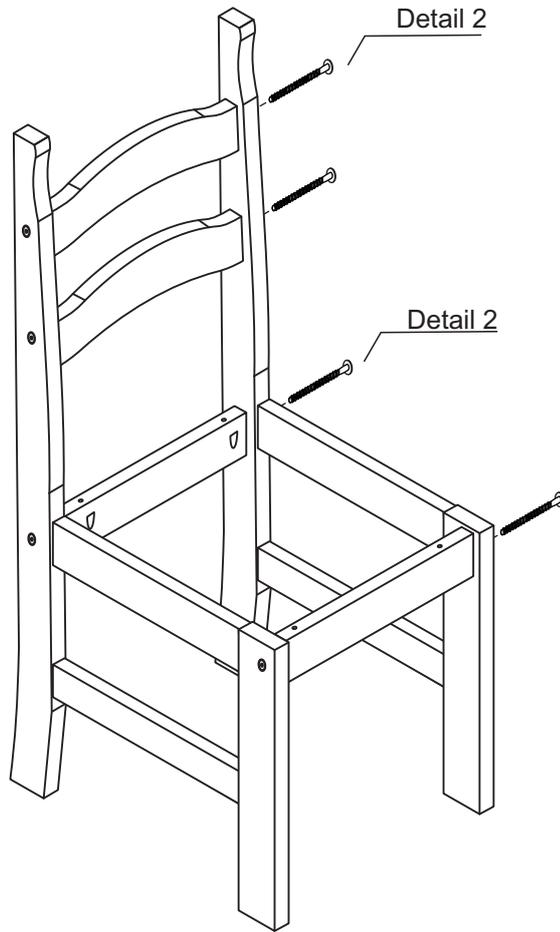
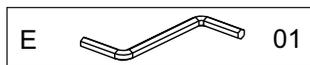
**PARTS REQUIRED**



**HARDWARE REQUIRED**



**TOOLS REQUIRED**

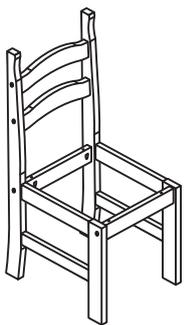


Detail 2

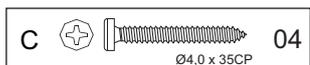
# STEP 4

**PARTS REQUIRED**

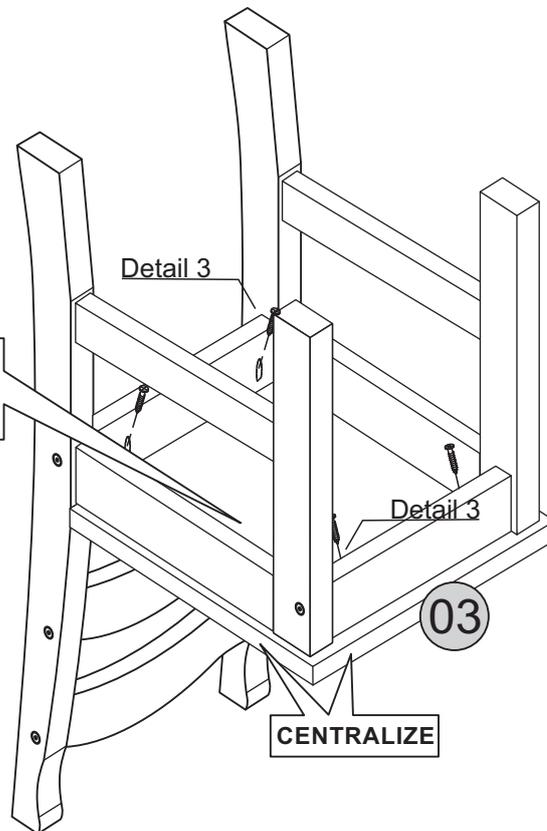
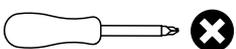
3 - SEAT PAD x1



**HARDWARE REQUIRED**

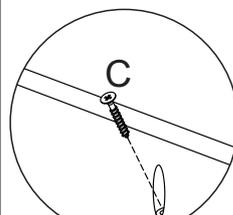


**TOOLS REQUIRED**



FOR YOUR FUTURE REFERENCE ORDER NUMBER SHOULD BE HERE

**100KG**  
MAX CHAIR WEIGHT



Detail 3