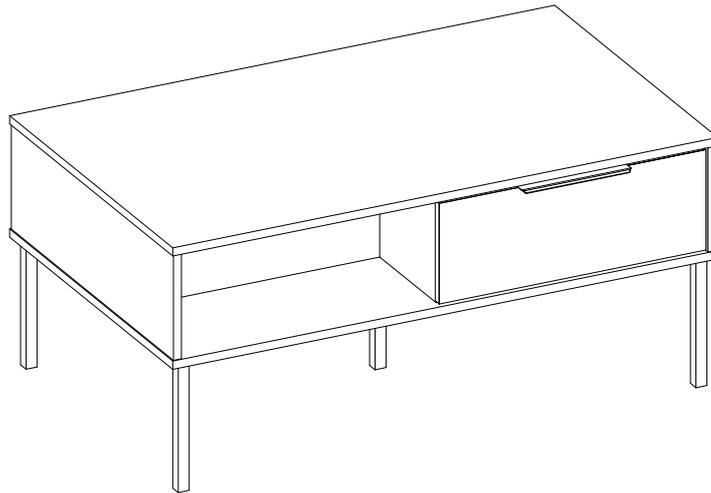


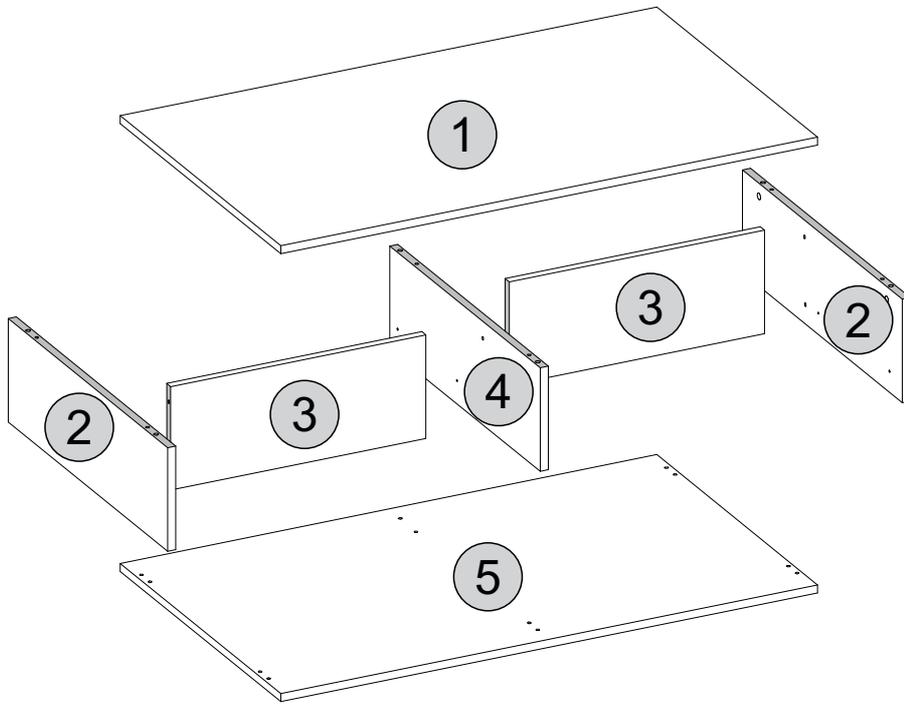
# MADRID COFFEE TABLE ASSEMBLY INSTRUCTIONS



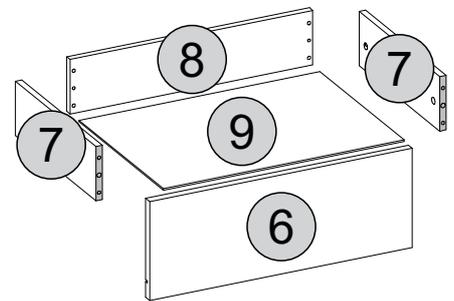
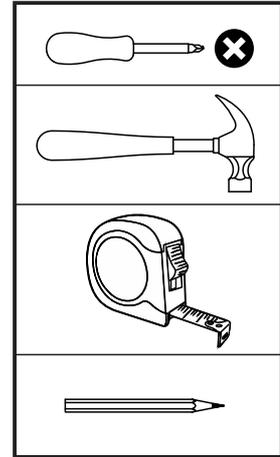
## IMPORTANT FOR DOMESTIC USE ONLY PLEASE READ BEFORE YOU CONTINUE FURTHER CARE AND MAINTENANCE

After unpacking this product please keep the original packaging in case it needs to be returned for any reason.

- Please ensure all fittings and parts are present before commencing with assembly.
- Never drag or push products as this could cause damage to the joints making it inferior.
- We strongly recommend that you keep children away from your work area.
- We recommend that you lay a blanket or sheet on the floor to avoid damage to both your floor and the product.
- Assemble this product as close to its final position as possible.
- Do not place this product next to a radiator or in direct sunlight.
- Do not drag or push items across your high gloss furniture as this may cause the surface to scratch
- Wood is a natural product and may expand if subjected to damp and may shrink or crack if subjected to heat. Therefore it is recommended that room temperature is maintained, with no sudden temperature fluctuations.
- Make sure any spillage is wiped off immediately.
- Do not place hot or chilled items directly on to the surface, use a place mat or marking will occur.
- For general cleaning use a soft cotton or micro fibre cloth, and do not use detergents of any kind.
- From time to time it may be necessary to tighten fittings, regular inspections should be carried out.
- Do not place on a wet or damp floor as staining may occur to your floor.



**TOOLS REQUIRED**

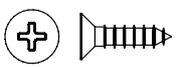
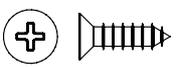
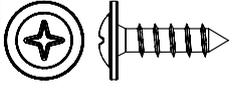
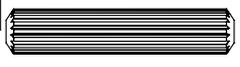
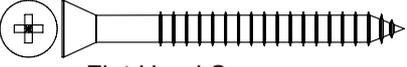
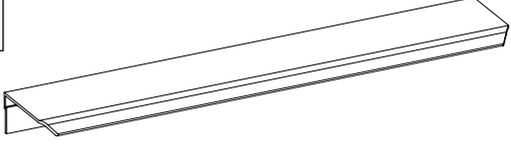
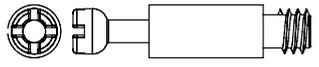
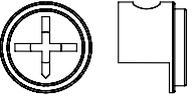
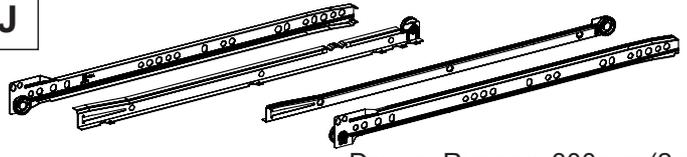
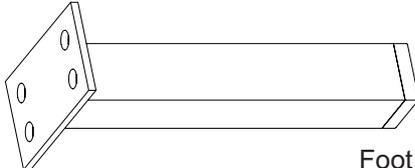


**PARTS LIST**

***Please Note:***  
The below parts have all been stamped with the part number to help identify them during assembly.

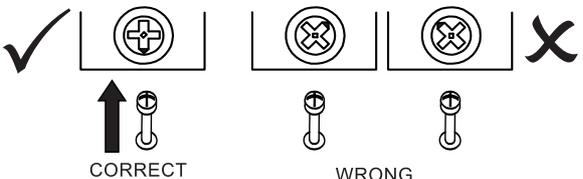
<b>Part Number</b>	<b>Part Code</b>	<b>Part Description</b>	<b>Quantity</b>	<b>Carton</b>
1	S300-301-066-AL1-01	Top Panel	1	1/1
2	S300-301-066-AL1-02	Side Panel	2	1/1
3	S300-301-066-AL1-03	Back Division Panel	2	1/1
4	S300-301-066-AL1-04	Division Panel	1	1/1
5	S300-301-066-AL1-05	Base Panel	1	1/1
6	S300-301-066-AL1-06	Drawer Front	2	1/1
7	S300-301-066-AL1-07	Drawer Side	4	1/1
8	S300-301-066-AL1-08	Drawer Back Panel	2	1/1
9	S300-301-066-AL1-09	Drawer Bottom	2	1/1

# FITTINGS LIST

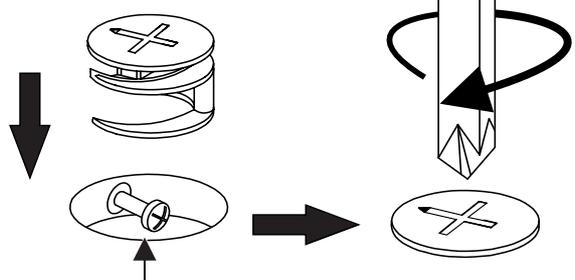
<p><b>A</b></p>  <p>+/2 Flat Head Screw Ø3,0 x 12mm (20x)</p>	<p><b>B</b></p>  <p>+/1 Flat Head Screw Ø3,5 x 12mm (4x)</p>	<p><b>C</b></p>  <p>+/2 Flan Head Screw Ø4,0 x 14mm (20x)</p>	<p><b>D</b></p>  <p>+/2 Dowel Ø6,0 x 30mm (36x)</p>
<p><b>E</b></p>  <p>+/1 Flat Head Screw Ø4,5 x 45mm (6x)</p>		<p><b>F</b></p>  <p>Handle (2x)</p>	<p><b>G</b></p>  <p>+/2 Cam Bolt (14x)</p>
<p><b>H</b></p>  <p>+/2 Cam Nut (14x)</p>	<p><b>I</b></p>  <p>+/2 Hole Plugs (14x)</p>	<p><b>J</b></p>  <p>Drawer Runners 300mm (2x)</p>	
<p><b>K</b></p>  <p>+/2 Nail 10 x 10 (18x)</p>	<p><b>L</b></p>  <p>Foot (5x)</p>	<p><b>M</b></p>  <p>Glue (2x)</p>	

## TIPS FOR FITTINGS CAM-LOCKS

WHEN FITTING CAM NUT. ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM BOLT TURN CLOCKWISE UNTIL SECURE



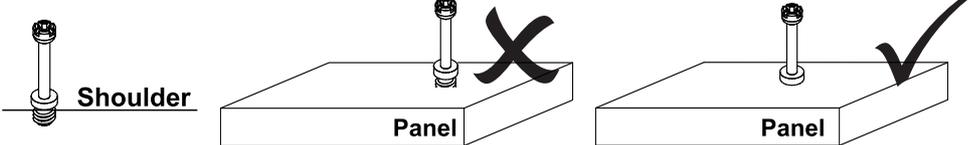
**CORRECT**      **WRONG**



**Cam bolt head needs to be in centre**

### CAMBOLT

Tighten until shoulder in flush with panel. Do not overtighten or undertighten (see example beside)



**Shoulder**

**Panel**      **Panel**

# STEP 1

## PARTS REQUIRED

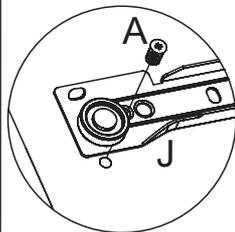
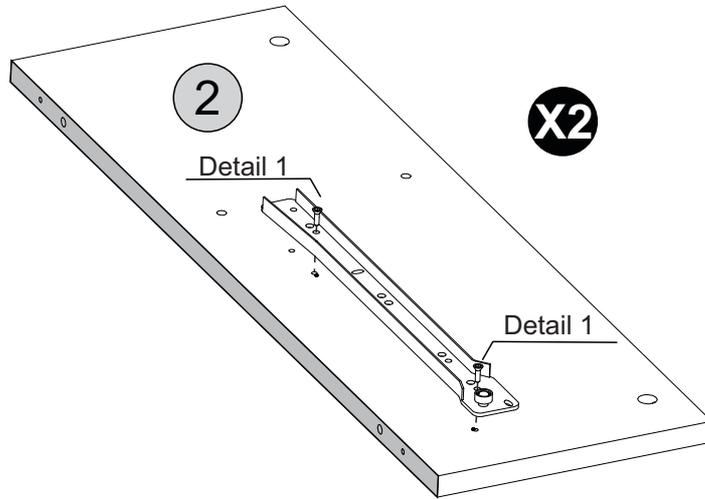
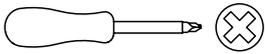
2 - SIDE PANEL x2

## HARDWARE REQUIRED

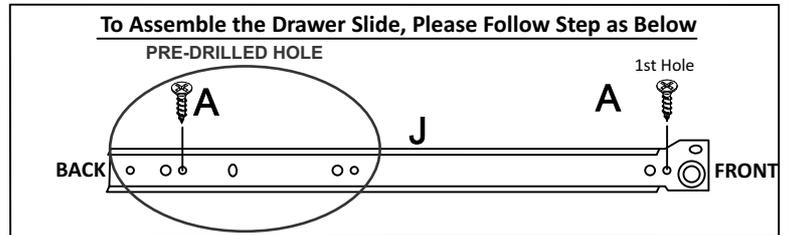
A  04  
Ø3,0 x 12mm

J  02  
Right

## TOOLS REQUIRED



Detail 1



# STEP 2

## PARTS REQUIRED

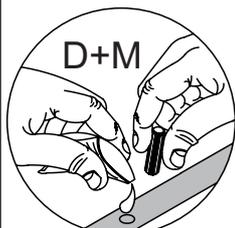
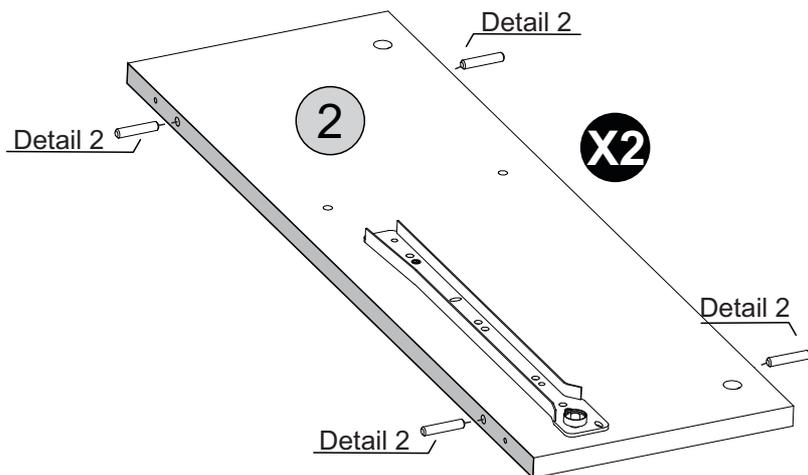
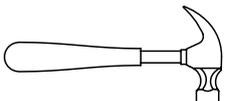
2 - SIDE PANEL x2

## HARDWARE REQUIRED

D  08  
Ø6,0 x 30mm

M  01  
Glue

## TOOLS REQUIRED



Detail 2

# STEP 3

### PARTS REQUIRED

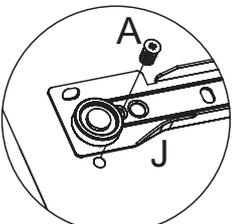
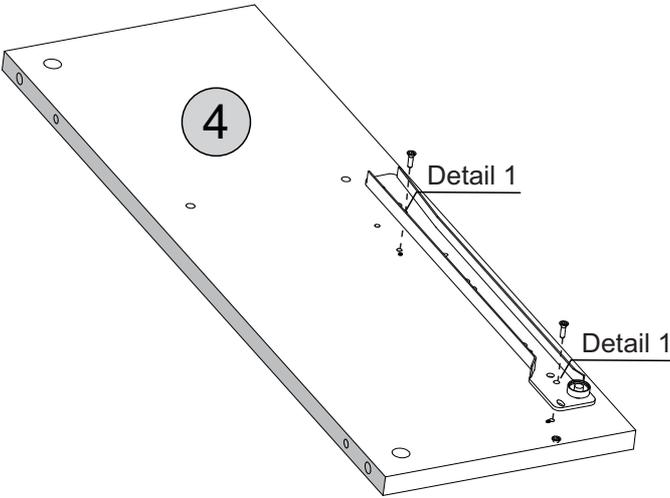
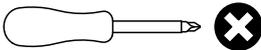
4- DIVISION PANEL x1

### HARDWARE REQUIRED

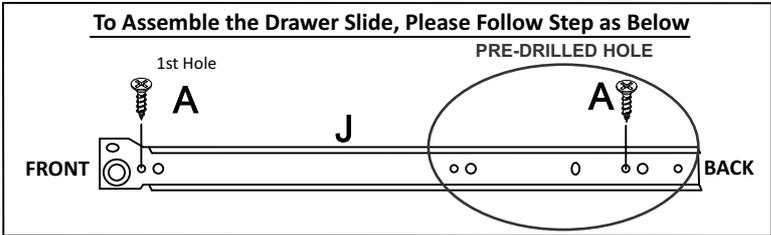
A  02  
Ø3,0 x 12mm

J  01  
Left

### TOOLS REQUIRED



Detail 1



# STEP 4

### PARTS REQUIRED

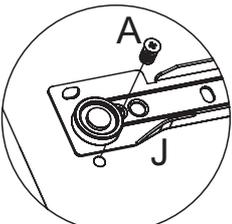
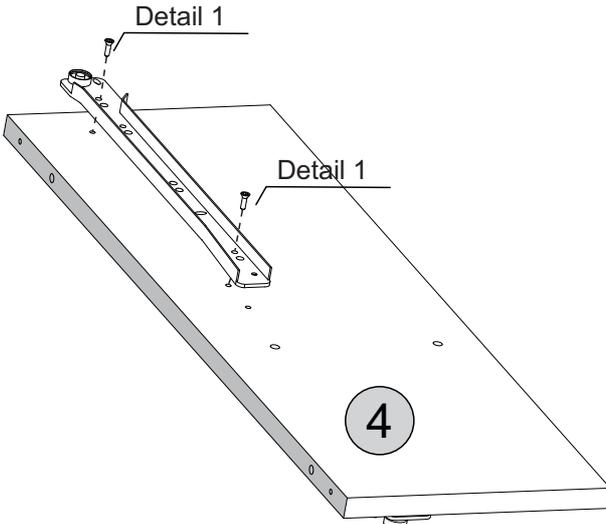
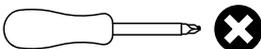
4 - DIVISION PANEL x1

### HARDWARE REQUIRED

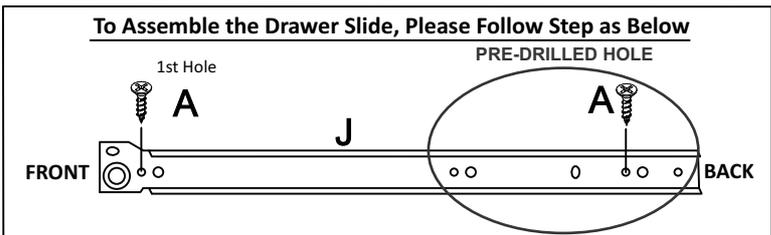
A  02  
Ø3,0 x 12mm

J  01  
Left

### TOOLS REQUIRED



Detail 1



# STEP 5

## PARTS REQUIRED

3 - BACK DIVISION PANEL x2

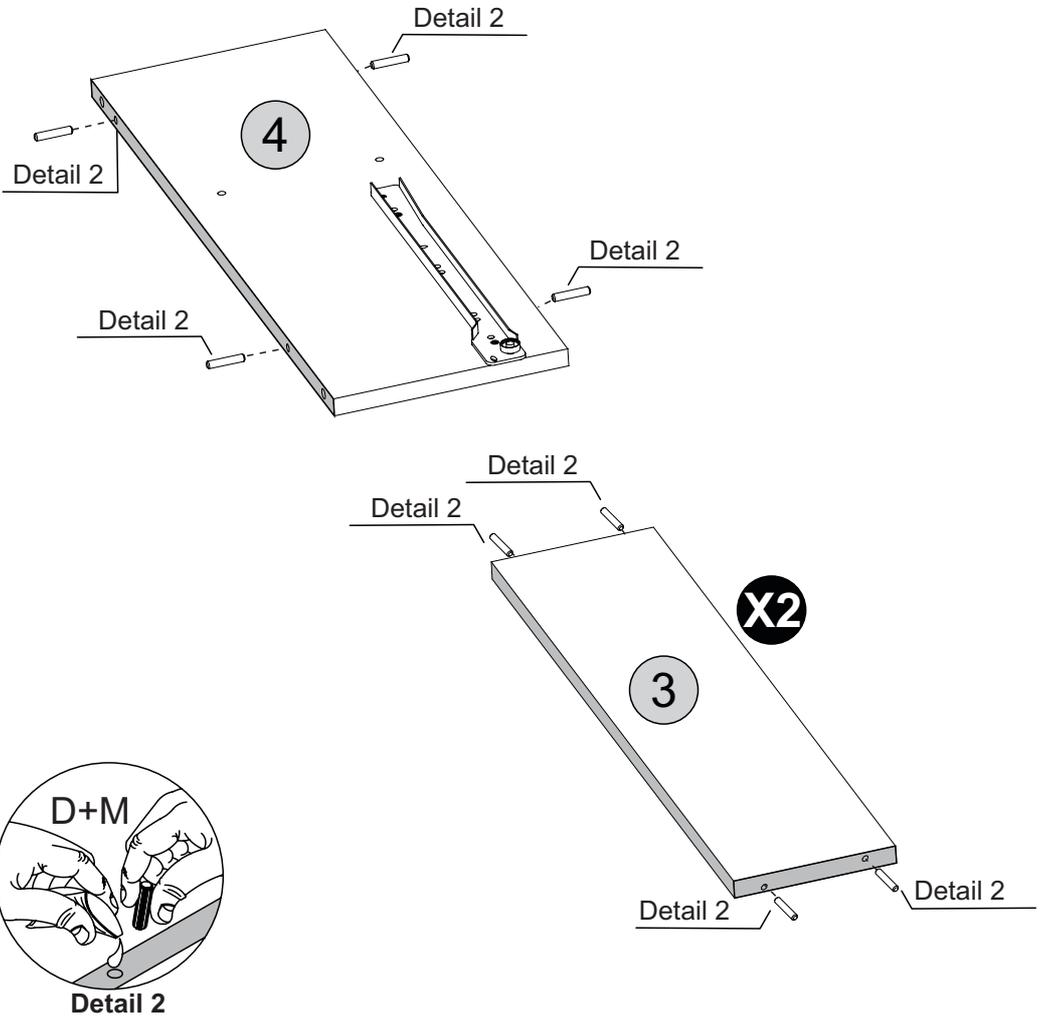
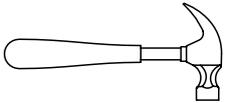
4 - DIVISION PANEL x1

## HARDWARE REQUIRED

D  12  
Ø6,0 x 30mm

M  01  
Glue

## TOOLS REQUIRED

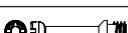


# STEP 6

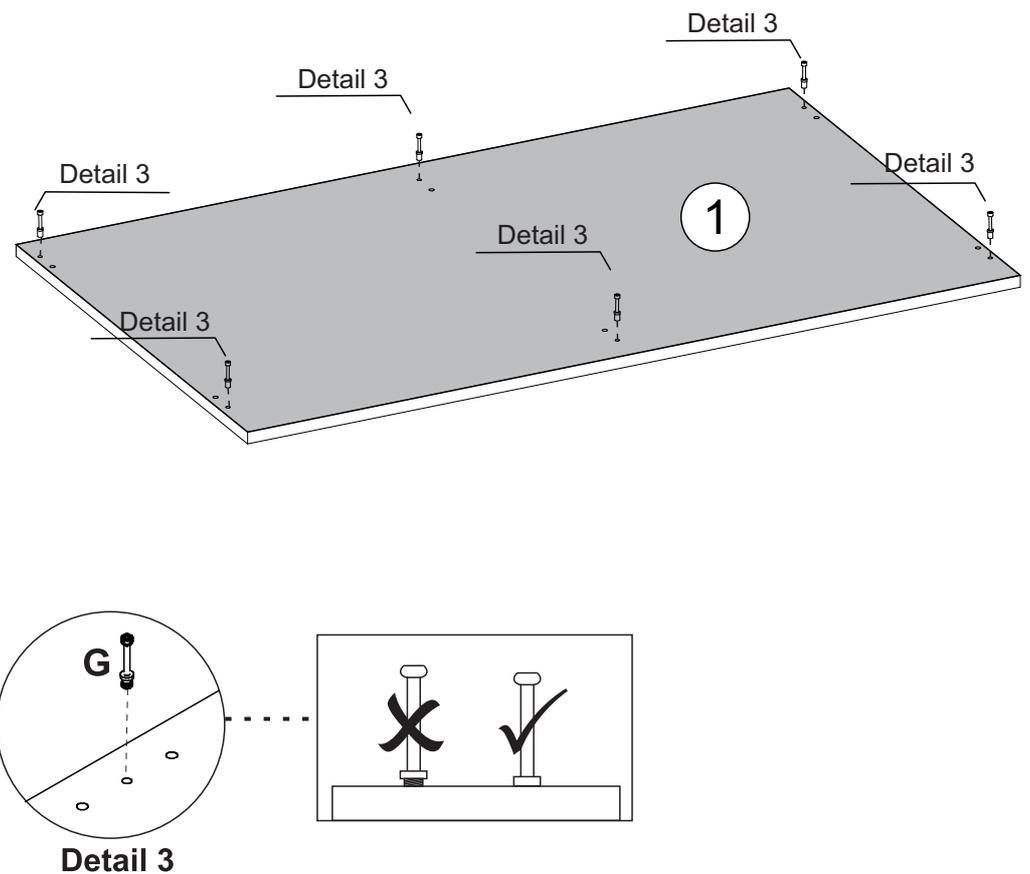
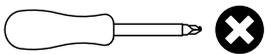
## PARTS REQUIRED

1 - TOP PANEL x1

## HARDWARE REQUIRED

G  06

## TOOLS REQUIRED



# STEP 7

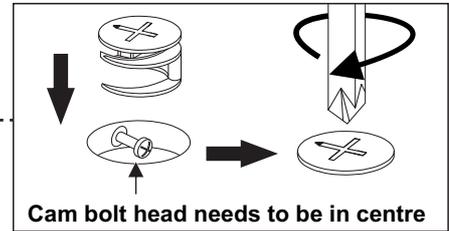
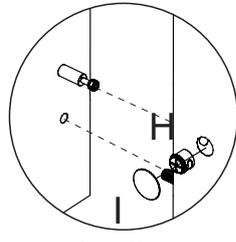
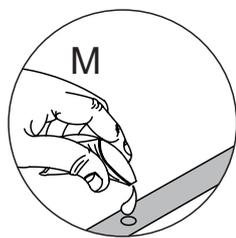
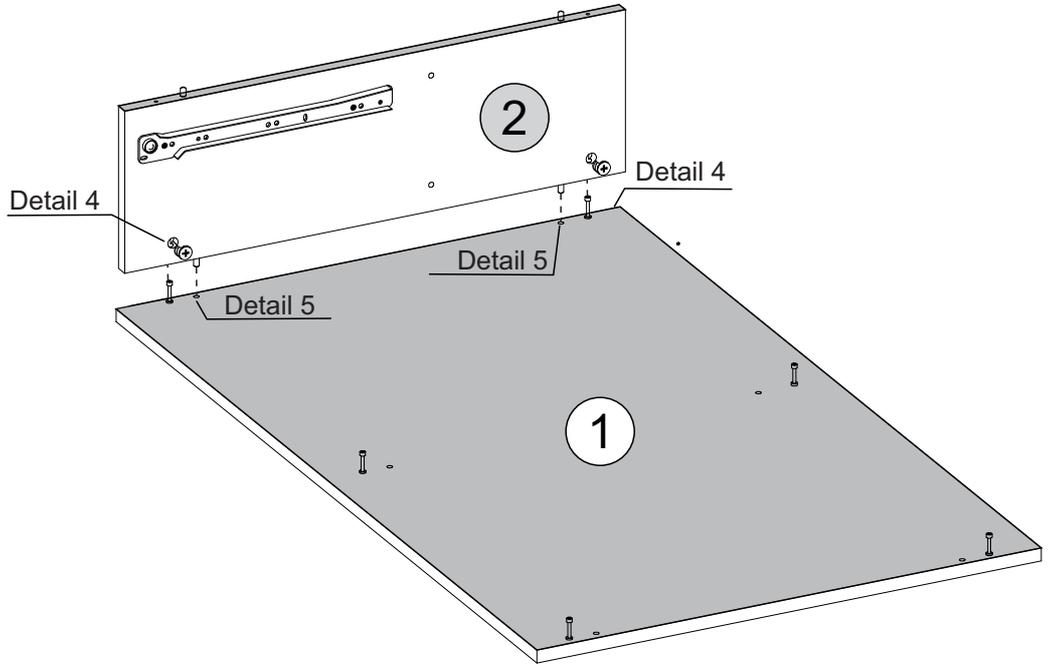
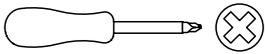
## PARTS REQUIRED

- 1 - TOP PANEL x1
- 2 - SIDE PANEL x1

## HARDWARE REQUIRED

- H  02
- I  02
- M  01

## TOOLS REQUIRED



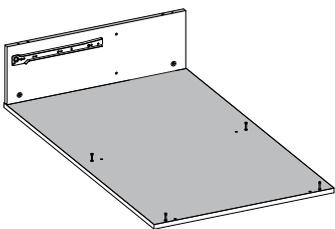
Detail 5

Detail 4

# STEP 8

## PARTS REQUIRED

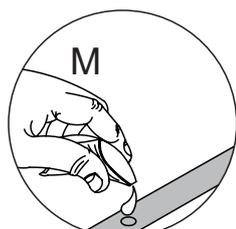
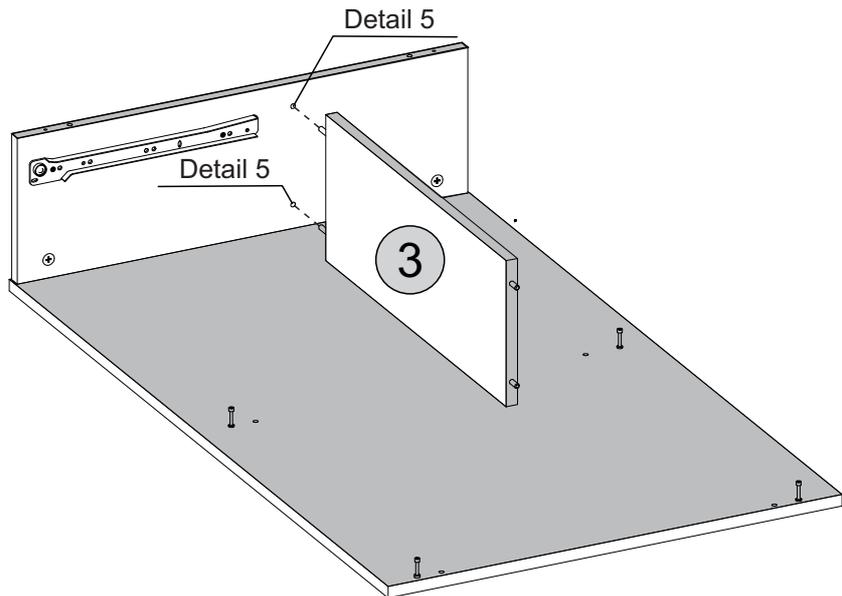
- 3 - BACK DIVISION PANEL x1



## HARDWARE REQUIRED

- M  01

## TOOLS REQUIRED

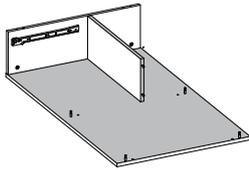


Detail 5

# STEP 9

## PARTS REQUIRED

4 - DIVISION PANEL x1



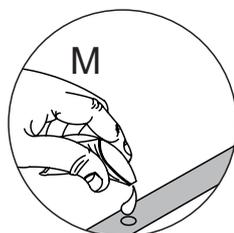
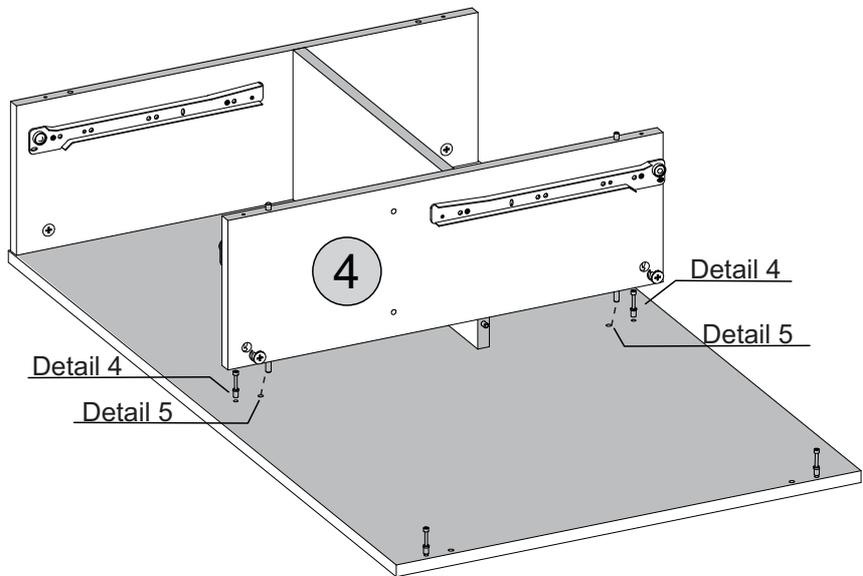
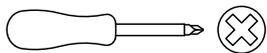
## HARDWARE REQUIRED

H  02

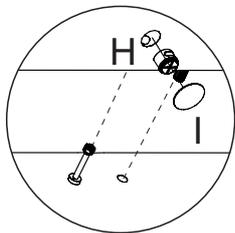
I  02

M  01

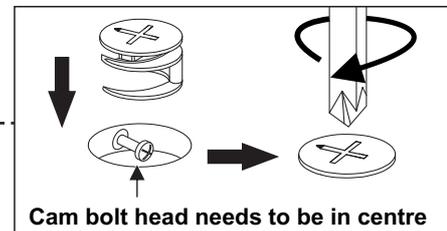
## TOOLS REQUIRED



Detail 5



Detail 4

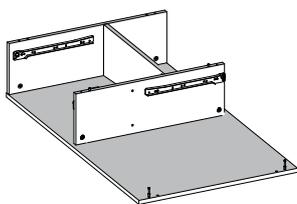


Cam bolt head needs to be in centre

# STEP 10

## PARTS REQUIRED

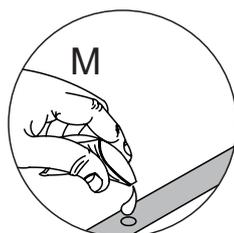
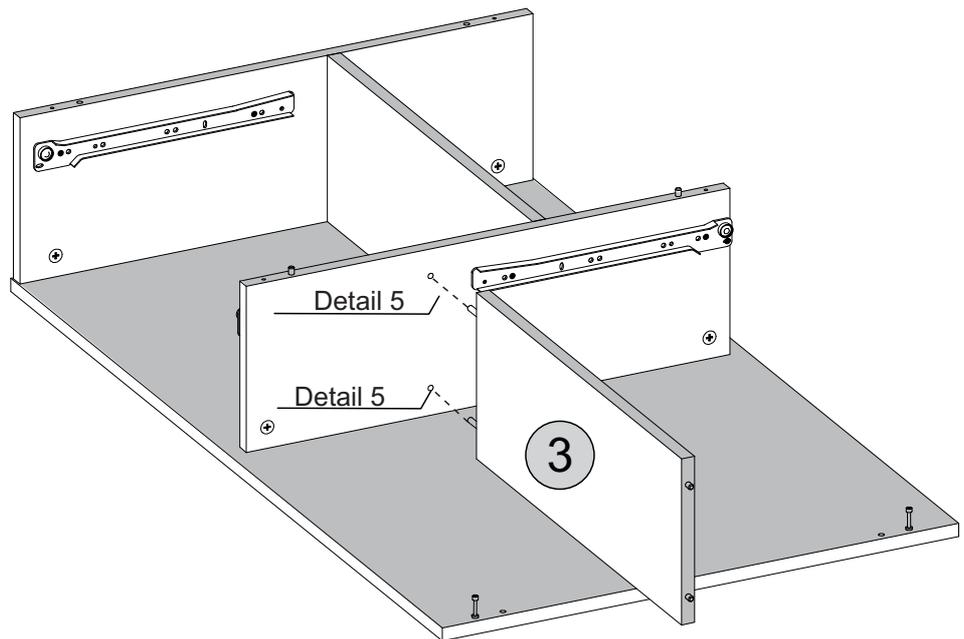
3 - DRAWER BACK DIVISION x1



## HARDWARE REQUIRED

M  01

## TOOLS REQUIRED

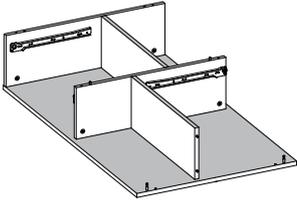


Detail 5

# STEP 11

## PARTS REQUIRED

2 - SIDE PANEL x1



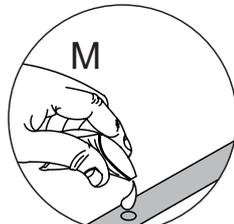
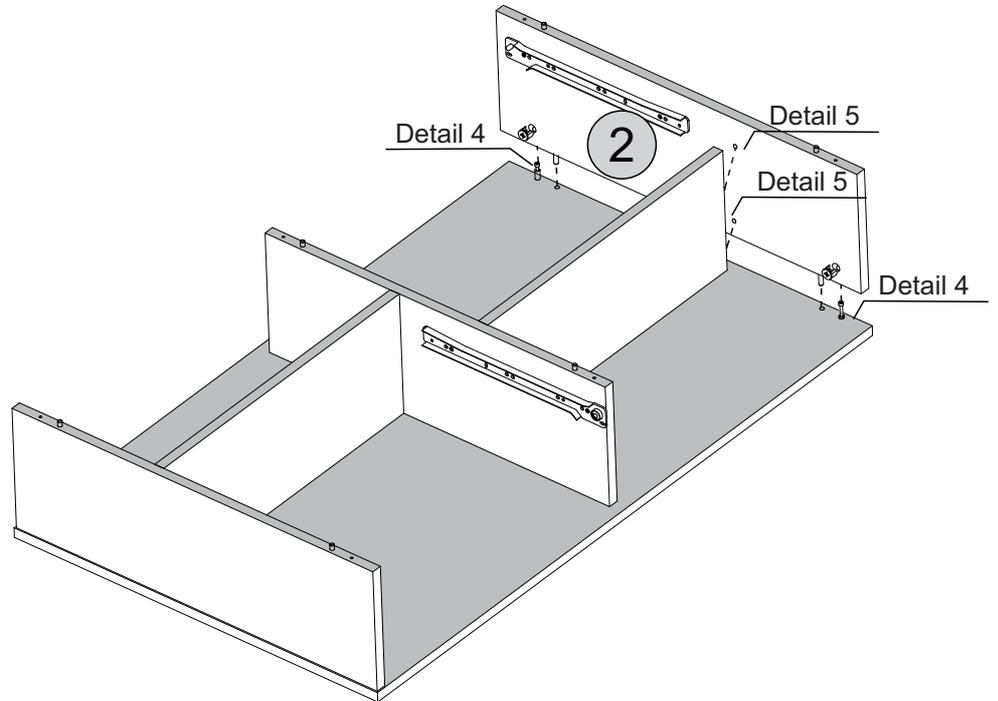
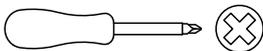
## HARDWARE REQUIRED

H  02

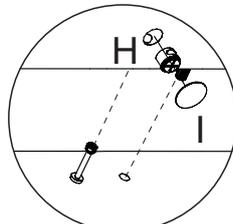
I  02

M  01

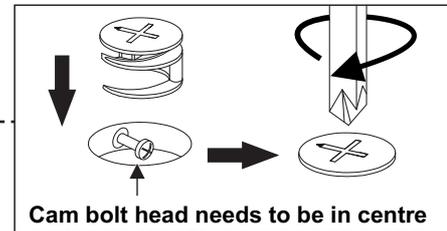
## TOOLS REQUIRED



Detail 5



Detail 4

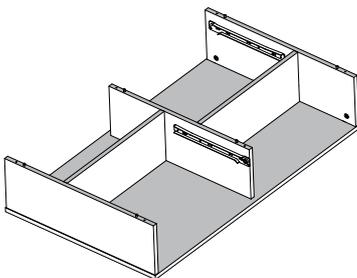


Cam bolt head needs to be in centre

# STEP 12

## PARTS REQUIRED

5 - BASE PANEL x1

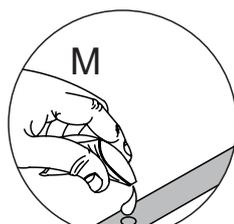
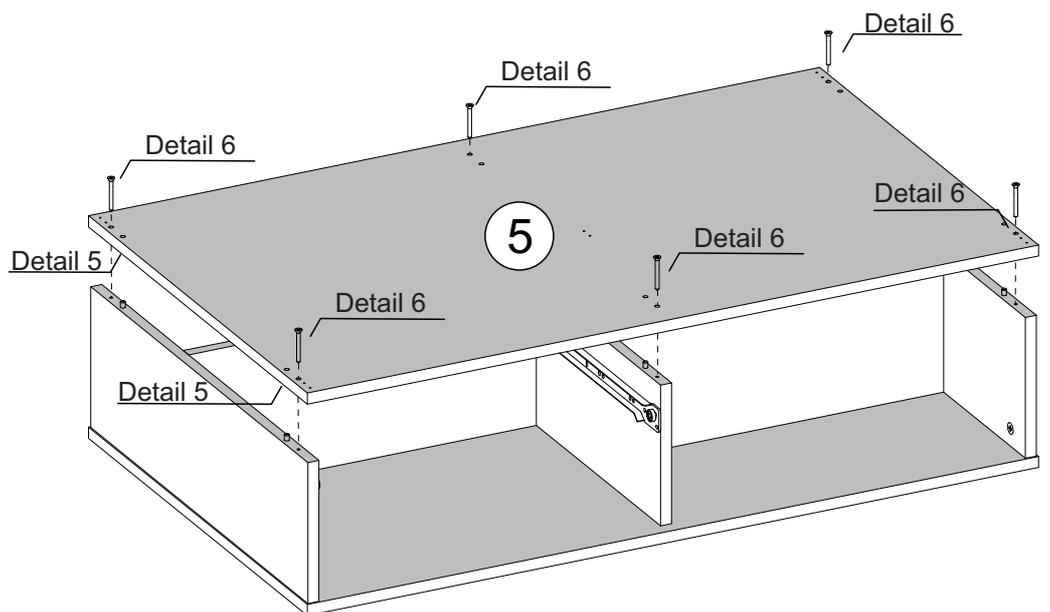
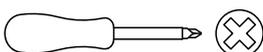


## HARDWARE REQUIRED

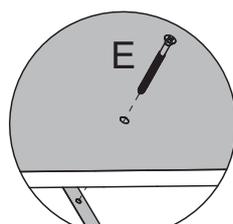
E  06  
Ø4,0 x 50mm

M  01

## TOOLS REQUIRED



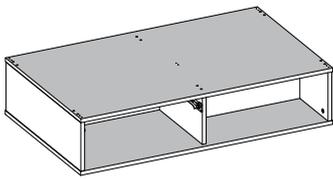
Detail 5



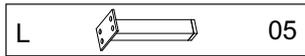
Detail 6

# STEP 13

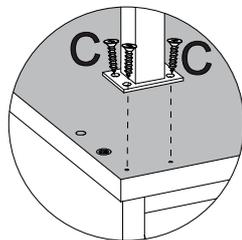
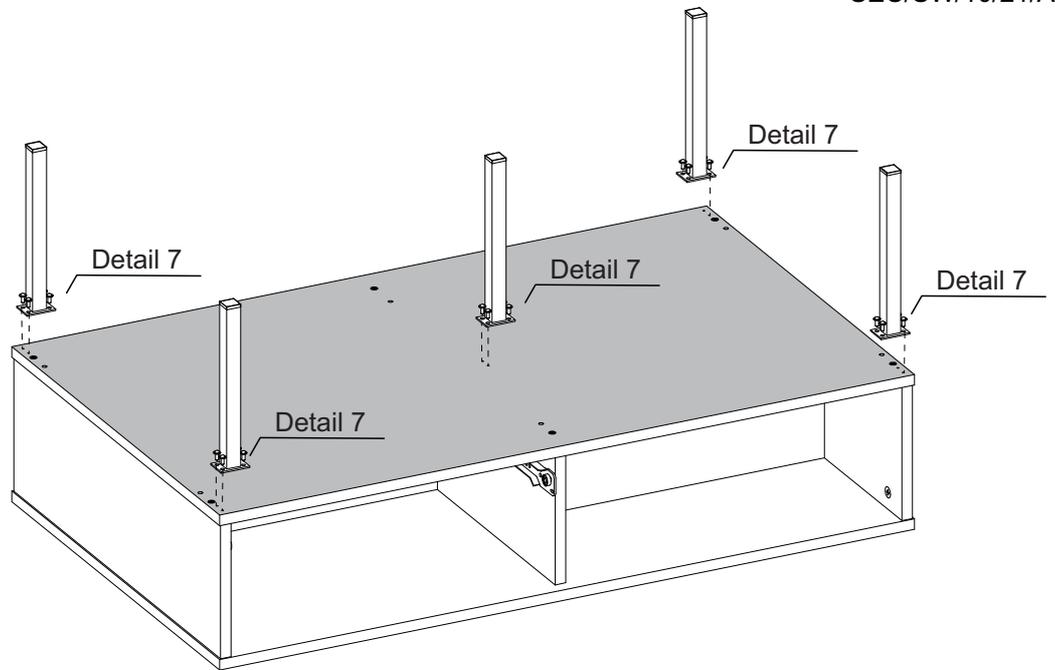
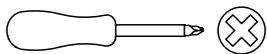
**PARTS REQUIRED**



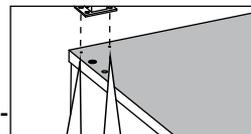
**HARDWARE REQUIRED**



**TOOLS REQUIRED**



Detail 7



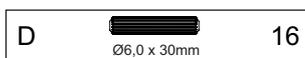
PLEASE NOTE  
PRE-DRILLED  
HOLES.

# STEP 14

**PARTS REQUIRED**



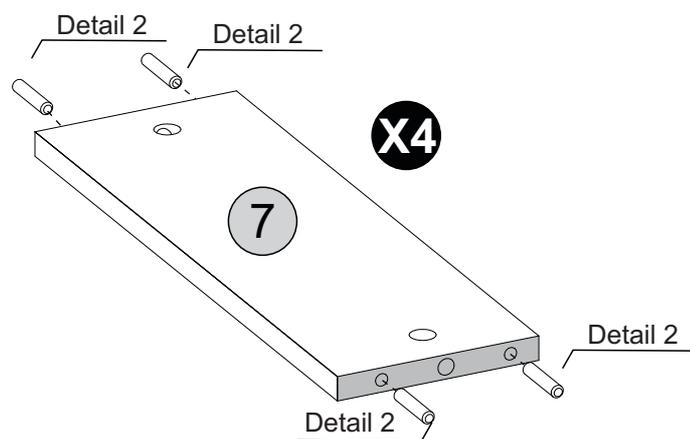
**HARDWARE REQUIRED**



**TOOLS REQUIRED**



Detail 2



# STEP 15

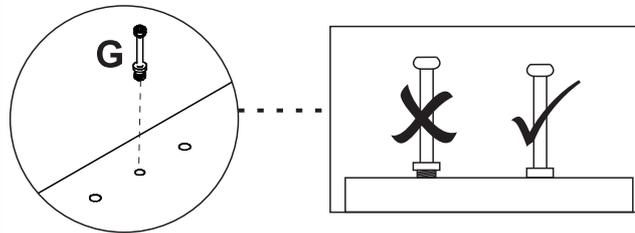
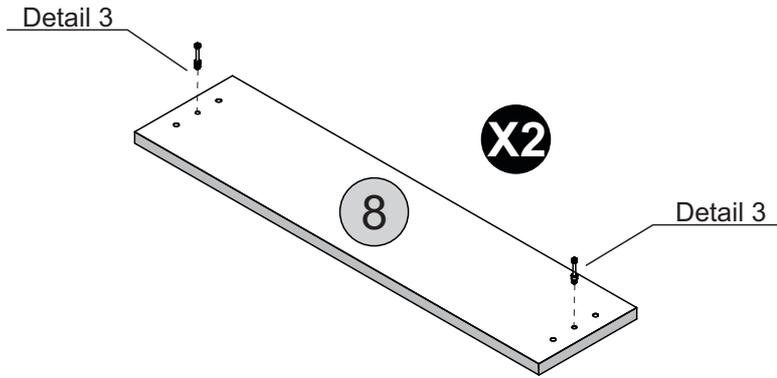
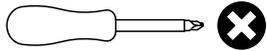
## PARTS REQUIRED

8 - DRAWER BACK PANEL x2

## HARDWARE REQUIRED

G  04

## TOOLS REQUIRED



Detail 3

# STEP 16

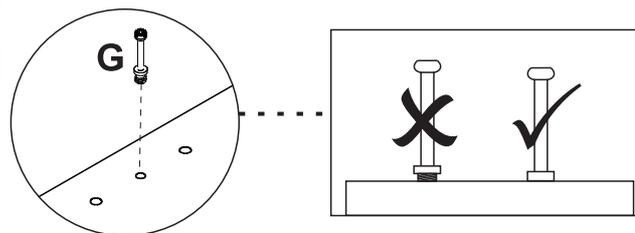
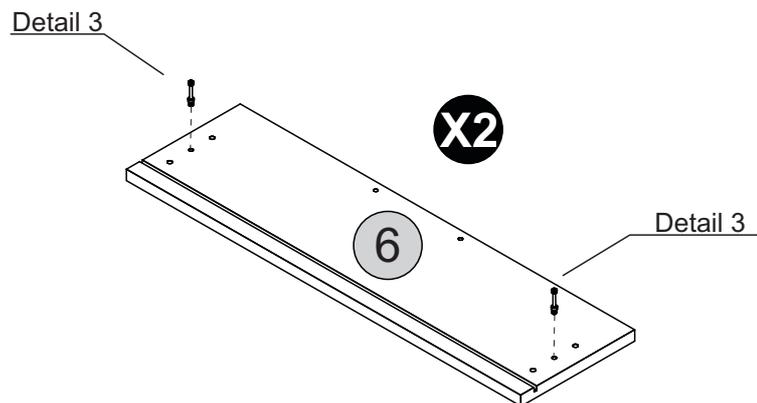
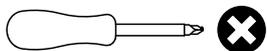
## PARTS REQUIRED

6 - DRAWER FRONT x2

## HARDWARE REQUIRED

G  04

## TOOLS REQUIRED



Detail 3

# STEP 17

## PARTS REQUIRED

7 - DRAWER SIDE x4

8 - DRAWER BACK PANEL x2

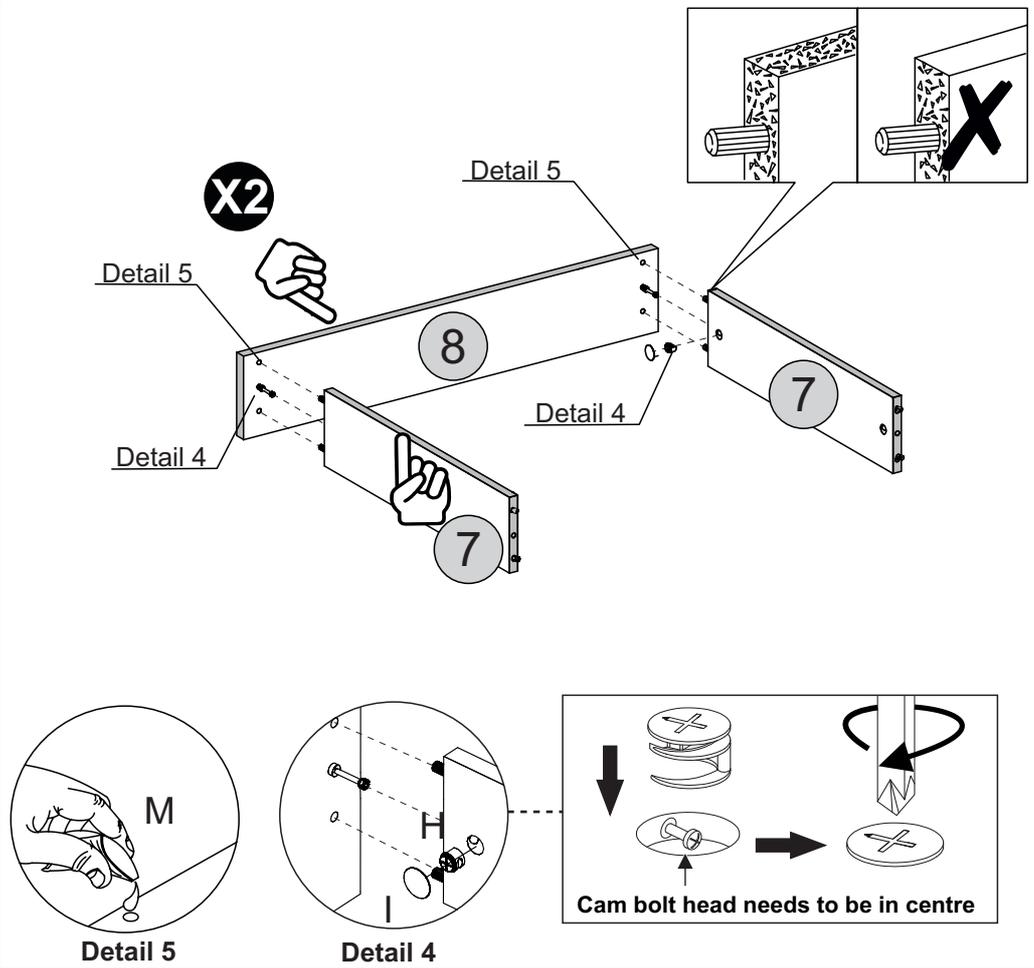
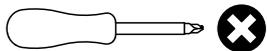
## HARDWARE REQUIRED

H  04

I  04

M  01

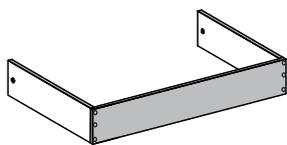
## TOOLS REQUIRED



# STEP 18

## PARTS REQUIRED

6 - DRAWER FRONT x2



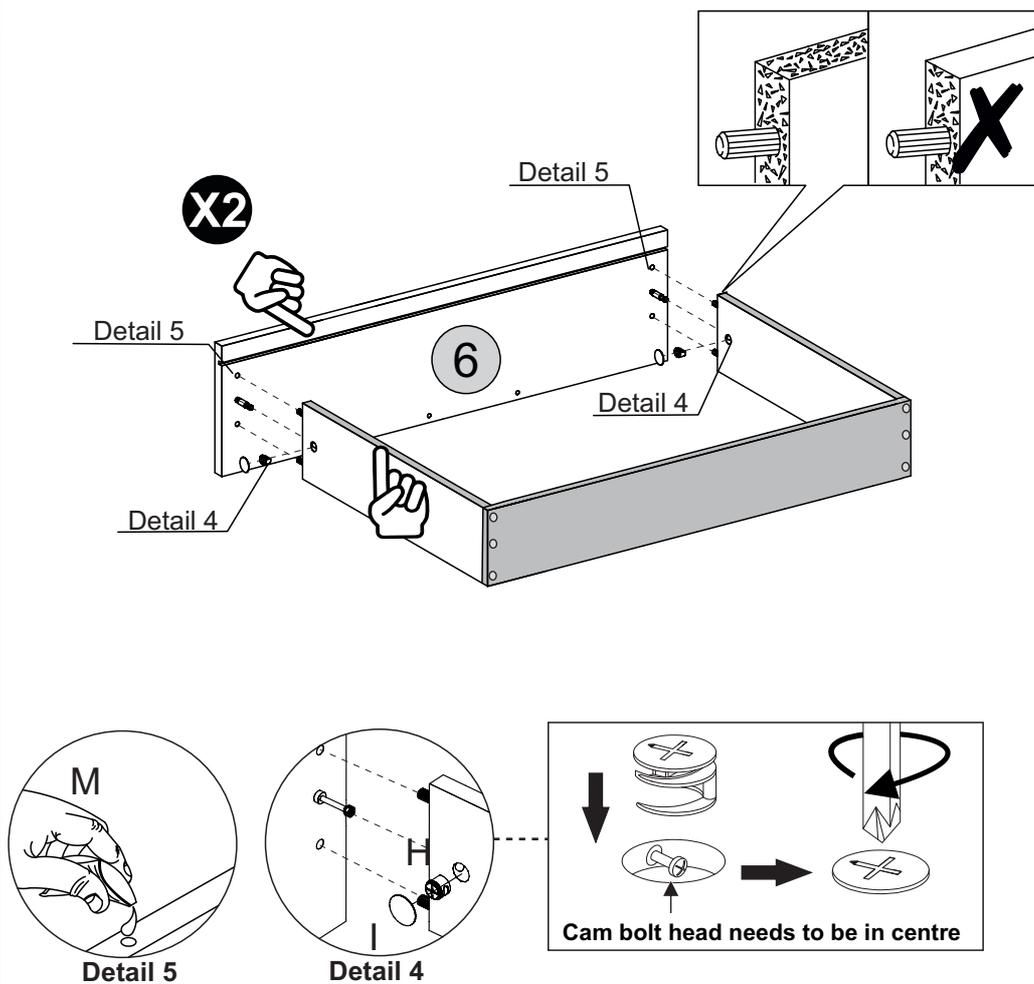
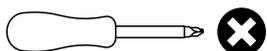
## HARDWARE REQUIRED

H  04

I  04

M  01

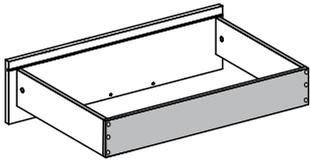
## TOOLS REQUIRED



# STEP 19

## PARTS REQUIRED

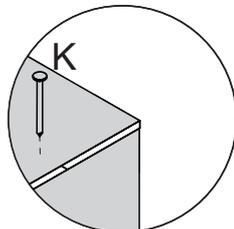
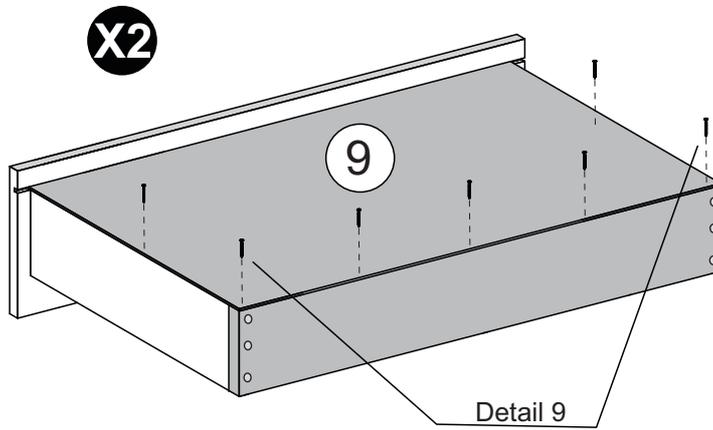
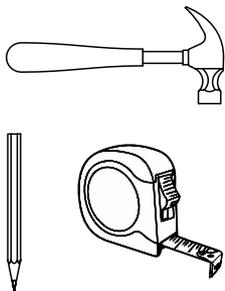
9 - DRAWER BOTTOM x2



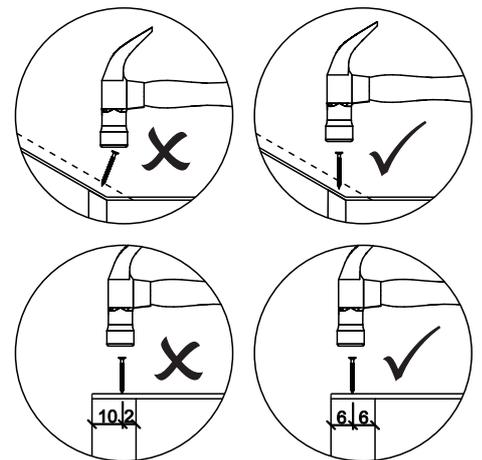
## HARDWARE REQUIRED

K  14  
10 x 10

## TOOLS REQUIRED

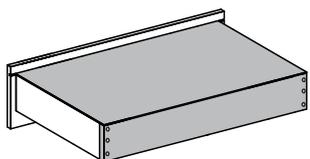


Detail 9



# STEP 20

## PARTS REQUIRED



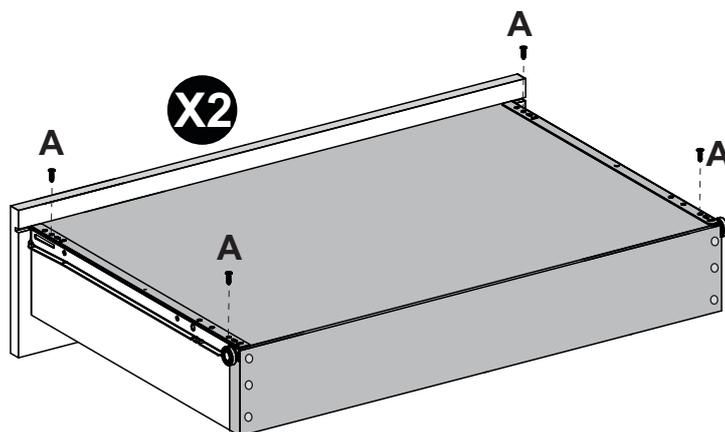
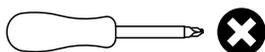
## HARDWARE REQUIRED

A  08  
Ø3,0 x 12mm

J  02  
LEFT

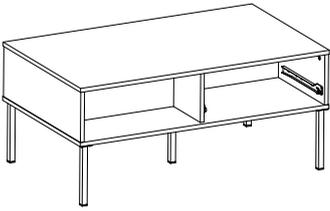
J  02  
RIGHT

## TOOLS REQUIRED

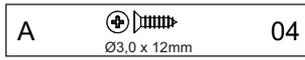


# STEP 21

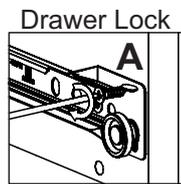
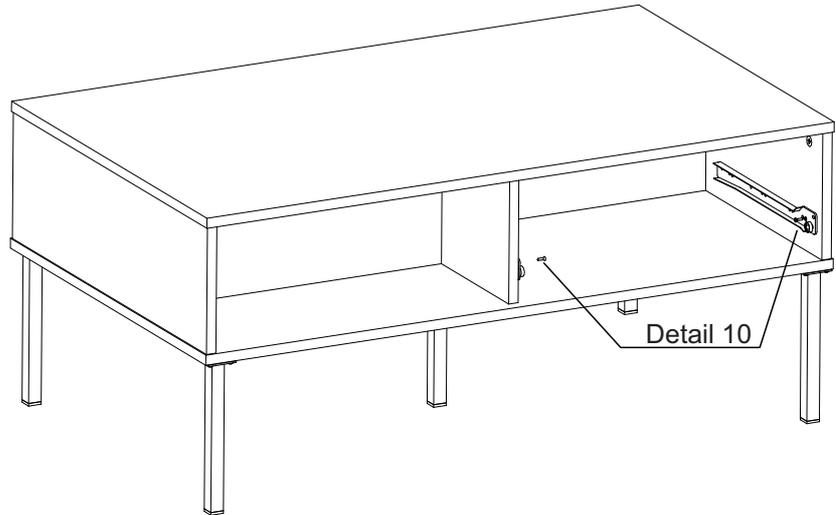
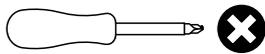
## PARTS REQUIRED



## HARDWARE REQUIRED



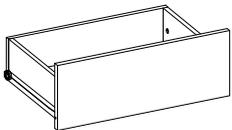
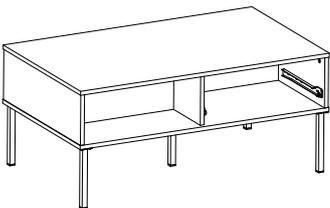
## TOOLS REQUIRED



Detail 10

# STEP 22

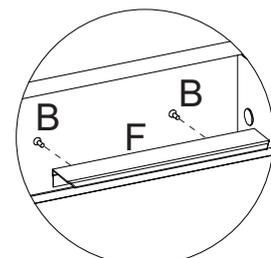
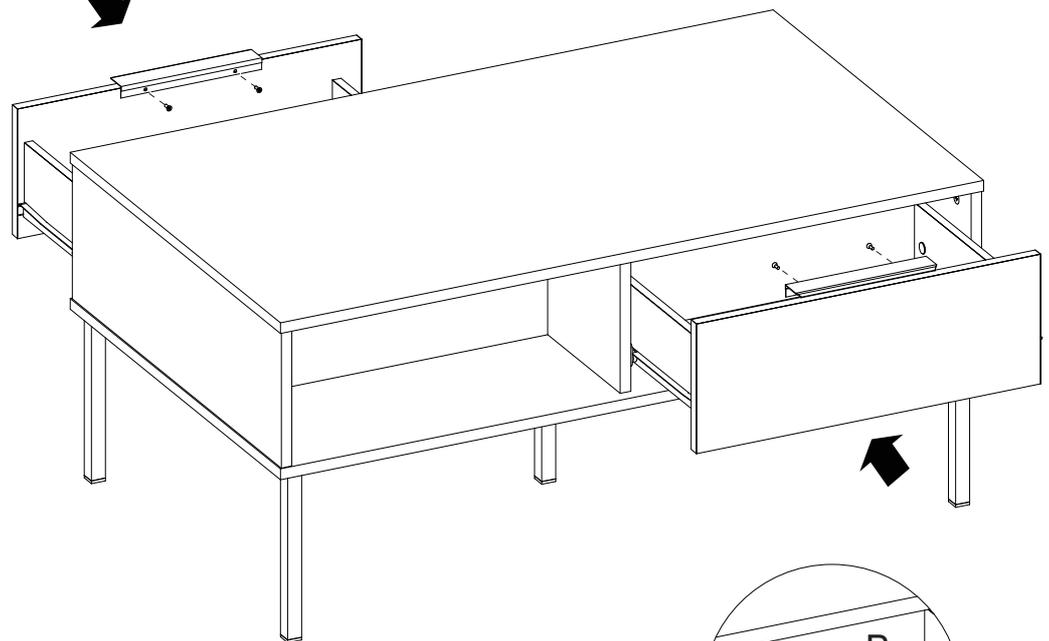
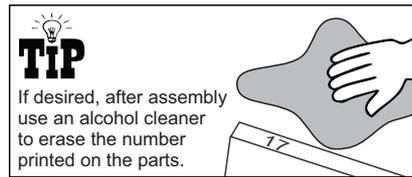
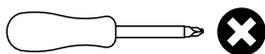
## PARTS REQUIRED



## HARDWARE REQUIRED



## TOOLS REQUIRED



Detail 8